

10315 Brighton Lane Houston, TX 77031

P.O. Box 965 Stafford, TX 77497 Phone: (713) 667-6691

www.protekspecialty.com sales@protekspecialty.com

Toll Free: (800) 610-8670

## IRRIGATION PRODUCT CATALOG



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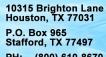


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Established in 1946, Protek Specialty Company has remained strong in achieving and maintaining the main vision of its founder, Samuel Eric Moore. That vision was to manufacture small, specialized equipment that other companies needed in the irrigation and oil fields for moving and removing liquids. That vision to manufacture specialized quality pump primers combined with excellent customer service remained the ideals that were carried through his son, Don Eric Moore. As of 2020, Divina Moore has taken the reigns to drive Protek to a new phase of growth with new initiatives and creative ideas.

Our goal will always be to continue to work hard at keeping our customers satisfied.

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#### **HOW YOU CAN CONTACT US**

TOLL FREE: (800) 610-8670 TEL: (713) 667-6691 FAX: (713) 667-7867

BILLING ADDRESS: P.O. Box 965, Stafford, TX 77497 SHIPPING ADDRESS: 10315 Brighton Lane, Houston, TX 77031

Or you can visit our website: www.protekspecialty.com

### **BUSINESS HOURS (C. S. T.)**

#### Office Hours:

Monday - Thursday, 8:00 a.m. - 4:30 p.m.

#### **Shipping/Receiving Hours:**

Monday - Thursday, 7:00 a.m. - 3:00 p.m.

Telephone orders can be placed during business hours.

Orders can be placed by fax or by email 24 hours a day. If ordering by email, please send your order to:

<a href="mailto:sales@protekspecialty.com">sales@protekspecialty.com</a>

#### We accept:







Visa, MasterCard, Discover, or ACH are accepted as forms of payment.

\*Please note that all credit card orders are subject to a <u>4% surcharge</u> which will be added to shipping costs.

Credit Terms can be established by requesting a credit application and is subject to credit approval.





### **RETURN GOODS POLICY**

#### **NON-DEFECTIVE GOODS**

- Customer must call or email Protek to receive a Return of Goods Authorization (RGA) number. 1.
- 2. The material must be new or unused and in saleable condition.
- Proof of the purchase or copy of the invoice must be furnished.
- The material must be returned freight prepaid If the return is the result of customer error, the customer is responsible for incurring all shipping costs.
- A 15% restocking fee will be applied to all returned goods under 90 days. For all returned goods over 90 days, a 25% restocking charge 5. will be applied.
- Upon receipt and inspection of the material, credit will be issued at the purchase price less the restocking charge. 6.
- There are NO returns allowed on diaphragms over 90 days old. 7.
- There are NO returns on nuts and bolts.

#### <u>DEFECTIVE OR PROBLEM GOODS</u>

- Send proof of defective goods to sales@protekspecialty.com.
- Protek will then contact customer immediately to issue a Returned Goods Authorization (RGA). Proof of the purchase or copy of the invoice must be furnished.
- Protek will issue a replacement at no charge (subject to review and contingent on warranty status). If the item is no longer under warranty, a replacement will be sent at current cost.
- Upon receipt and inspection of the returned goods, a credit memo will be issued for the purchased price (if applicable).

\*\*\* Please ensure to print the RGA Form and include it with your return in order for it to be accepted. \*\*\*

#### **GOODS DAMAGED IN TRANSIT**

- If the product is damaged by UPS, Freight Lines, or Parcel Post, the customer must notify Protek Specialty Co. immediately. 1.
- The package should be left as it was received in the event that a freight company representative is dispatched to inspect the damage. 2.
- Send photo of damaged package to sales@protekspecialty.com. 3.
- Protek will ship replacement at no charge contingent upon claim approval by the carrier.

\*\*\* Customer assumes responsibility for all charges if claim is denied by carrier. \*\*\*

### **LIMITED WARRANTY**

All our manufactured products have a one-year warranty from the date of purchase (90 days for diaphragms). Factors that will void the warranty include:

- Alterations done outside our factory
- Misuse, negligence, use of cheater bars, or accident.
- Warranty does not apply to Damage in Transit.

Our obligations under this warranty are on units that have met all the proper requirements and have been determined to be defective by one of our team members in material, workmanship, or both.

We reserve the right to make changes in the design and make improvements on our products, without obligation to install the same to our products already manufactured.

There is no other express warranty.

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### DP5

#### **DIMENSIONS**

7" x 7" x 13" (Unit, Without Handle) ID: ¾ NPT OD: 1½ NPT Shipping Wt. - Approx. 12 lbs

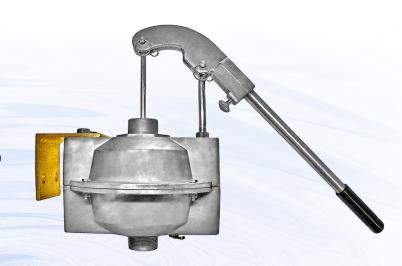
### DP7

#### **DIMENSIONS**

10 %" x 9 5/16" x 12 1/4" (Unit, Without Handle)

ID: ¾ NPT OD: 1 ½ NPT

Shipping Wt. - Approx. 21 lbs





### DP9

#### **DIMENSIONS**

10 ½" x 11 <sup>7</sup>/<sub>16</sub>" x 12 ½" (Unit, Without Handle)

ID: ¾ NPT

OD: 1 ½ NPT

Shipping Wt. - Approx. 19 lbs



The HAND DIAPHRAGM PRIMER is an air pump that creates vacuum in a centrifugal pump priming line and pulls water up into the pump to prime it. The Diaphragm Primer has a flapper check valve in the diaphragm and a disk check valve at the bottom of the unit. Air flows through the bottom check valve on the diaphragm up stroke then through the diaphragm valve on the down stroke. Diaphragm is actuated through a connecting rod eyebolt attached to a fulcrum handle bracket.

#### <u>FEATURES:</u>

- Lightweight aluminum alloy body
- Easily mounted on most centrifugal pumps
- Tough and durable rubber diaphragm
- Units have a drain valve

#### **INSTALLATION & OPERATION:**

- 1. Attach primer to centrifugal pump or skid.
  - Use non-collapsible hose or flexible tubing to connect primer suction inlet to pump.
- 2. Install cut-off valve between the primer suction inlet and pump.
- 3. Close cut-off valve immediately after priming.
  - Make sure primer drain valve is closed.
  - A cut-off valve should be used at the pump discharge to prevent air from being drawn through the discharge line while priming.

### **MAINTENANCE:**

- Remove any debris under the diaphragm after each use.
- Clear all fluids from inside the unit after each use.

#### TROUBLESHOOTING:

If the Diaphragm Primer is not priming the pump, check the following:

- Make sure drain valve is closed.
- Inspect check valve for blockage and free movement. Any debris can cause clogging, or prevent the valve from sealing properly.
- Connecting hoses should be straight and clear of debris.
- Check suction side for air leaks.
- Call Protek Technical Support for additional help.

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	DP5 DP7			DP7	DP9 DESCRIPTION			
1	D0055		D0087		D0062		Lower Housing	
2	D0056		D0088		D0063		Upper Housing	
3	D0054 old part#: B183	Qu',	D0058 old part#: C-106		D0061 old part#: <i>B61</i>		Diaphragm	
4					D0003		1 ½" Locknut	
5	D0004		D0004		D0004		Check Valve	
6	D0050		D0050		D0051		Fulcrum Eyebolt	
7	D0093		D0093		D0093		Handle Bracket	
	Dag		<b>D0093</b> Includes:	D0347A		Clevis Pin Assembly (2 Req.)		
				<b>D0033</b> melades.	X0D01	<b>_</b>	Thumb Screw	
8	D0095		D0095		D0095		Handle w/ Grip Assembly	
9			D0107		D0104		Mounting Bracket	
10	D0127-A		D0127-A	4	D0127-A	4	Connecting Rod Assembly	
11	D0303						Diaphragm Plate (2 Req.)	
12	D0340		D0340	and the same of th	D0340		Drain Valve	

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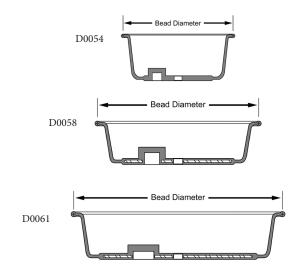
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HAN	HANDLE w/ BRACKET ASSEMBLY - #D0047						
PART #	DESCRIPTION						
D0093	Handle Bracket						
D0095	Handle w/ Grip Assembly						

REPAIR KITS - D05RK, D07RK, & D09RK					
PART #	DESCRIPTION				
D0004	Check Valve (Disk)				
D0054, D0058, D0061	Diaphragm				
D0303 (DP5 Only)	Diaphragm Plate (2 Req.)				
D0340	Drain Valve				
X0D04	1/4-20 x 1" Bolt (4 Req.)				
X0D10	⅓" Flat Washer (2 Req.)				
X0D11	Jam Nut (2 Req.)				
X0D12	1/4-20 Self Locking Nut (4 Req.)				



PRIMER SELECTION CHART					
PRIMER PIPE SIZE					
DP5	2", 3", 4"				
DP7	4", 5", 6"				
DP9	6", 8", or Larger				

	DIAPHRAGM DIMENSIONS								
PART #	USED IN	BEAD DIA	OUTSIDE DIA	HEIGHT	ADD'L MARKINGS				
D0054	DP5	5 <sup>29</sup> / <sub>64</sub> " (5.45)	5 <sup>3</sup> %4" (5.61)	2 <sup>17</sup> / <sub>64</sub> " (2.27)	B-183				
D0058	DP7	7 ½" (7.5)	7 ¾" (7.75)	1 <sup>31</sup> / <sub>32</sub> " (1.97)	C-106				
D0061	DP9	9 19/32" (9.59)	9 <sup>27</sup> / <sub>32</sub> " (9.84)	1 1/16" (1.44)	B-61				

PRIMER CAPACITY CHART									
# of Strokes to Prime Through 25' of 4" Suction			# of Strokes to Prime Through 25' of 6" Suction			# of Strokes to Prime Through 25' of 8" Suction			
PRIMER	6.5' Lift	13' Lift	19.5' Lift	6.5' Lift	13' Lift	19.5' Lift	6.5' Lift	13' Lift	19.5' Lift
DP5	10	27	55						
DP7	6	15	32	12	33	65			
DP9	4	9	20	10	23	45	17	37	77

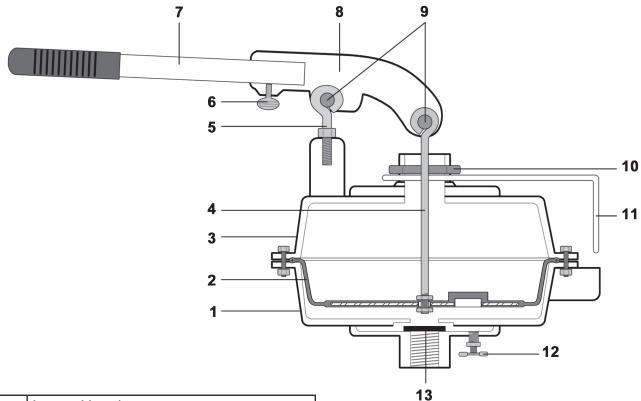
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### **DP BREAKDOWN**



1	Lower Housing			
2	Diaphragm			
3	Upper Housing			
4	Connecting Rod			
5	Fulcrum Eyebolt			
6	Thumbscrew			
7	Handle with Grip Assembly			
8	Fulcrum Bracket			
9	Clevis Pin Assemblies			
10	Locknut			
11	Mounting Bracket			
12	Drain Valve			
13	Check Valve			

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### EP60/90 - 350/500

\*Dimensions and Shipping Weights May Vary. (Image below is the EP150/225 3 NPT model.)



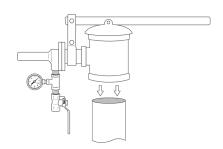


EXHAUST PRIMERS are comprised of an ejector and cast iron adapter that has a cap and handle attached. Unit operates on low engine exhaust pressure. When exhaust valve (adapter cap) is closed, gases are directed through ejector and water is drawn to pump by ejector vacuum.

\*NOTE: When ordering an Exhaust Primer, the ejector size is determined by the engine displacement in cubic inches, and adapter size is determined by the outer diameter of the exhaust pipe and whether or not the pipe is threaded. E.g., Engine displacement is 250 cubic inches and the diameter of the exhaust pipe is 3 inches, therefore you need an EP250-300 3NPT.

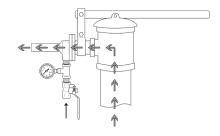
#### **FEATURES:**

- Simple design, no moving parts
- Cast iron adapters come in a variety of sizes, to be mounted on a plain-ended or threaded exhaust
- A vacuum gauge and tee are included.
- Priming can be completed in 10 seconds to two minutes
- Suction lifts of 20 ft. may be obtained under typical conditions
- Units are designed to produce vacuum of 18 to 22 inches of mercury (Hg)



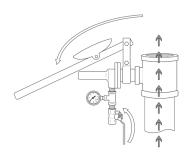
#### **INSTALLATION & OPERATION:**

- 1. Use adapter to attach ejector to engine exhaust stack.
  - Pump discharge must be closed while priming. This can be done by installing a discharge check valve or hand operated gate valve.
- 2. Install vacuum gauge and priming valve on priming line, between the valve and ejector.
  - Vacuum gauge should indicate priming rate of 18-22 Hg.
  - PSIs should be between 12 and 15 or 1500-2300 RPMs.
- 3. After priming is completed, lay handle and brass cap 180 degrees from priming position to allow exhaust to escape.



#### **MAINTENANCE:**

- Before every use, check the unit for accumulated build-up of dirt or soot from the engine exhaust.
- If vacuum gauge is not working, replace before using the Exhaust Primer.



#### **SAFETY & RECOMMENDATIONS**

- Exhaust Primers will not work effectively on single cylinder or two cycle (two strokes) engines.
- Tachometer on engine is useful to determine RPM.
- Priming line air leaks may prevent priming.
- Protek does not recommend the use of EPs on turbo engines.
- Call Protek Technical Support for additional help.



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		PARTS	PART #	DESCRIPTION
			E0000	1" NPT / 1 ½" PE Adapter
		dapter	E0001	1 1/4" NPT / 1 3/4" PE Adapter
	1 Adapter		E0002	1 ½" NPT / 2" PE Adapter
1			E0003	2" NPT / 2 1/2" PE Adapter
			E0004	2 1/2" NPT / 3" PE Adapter
			E0005	3" NPT / 3 1/2" PE / 4" PE Adapter
			E0007	4" NPT / 4 1/2" PE Adapter
			E0014	1 ¾" Brass
			E0015	2 %" Brass
2	Exhaust Valve		E0016	3 ¼" Brass
			E0017	4 1/16" Brass
			E0018	5" Brass
			E0090	60/90 Ejector
			E1379	60/90 Venturi
		<b>E0090</b> Includes:	E0315	60/90 Gasket
			E1369M	60/90 Base
			E0091	150/225 Ejector
			E2715	150/225 Venturi
		<b>E0091</b> Includes:	E2315-A	150/225 Nozzle Tip
3	Ejector		E2315	150/300 Nozzle Base
٦	Бјеског		E0092	250/300 Ejector
			E2925	250/300 Venturi
		<b>E0092</b> Includes:	E2315-B	250/300 Nozzle Tip
			E2315	150/300 Nozzle Base
			E0093	350/500 Ejector
			E1384	350/500 Venturi
		<b>E0093</b> Includes:	E0141	350/500 Gasket
			E3940	350/500 Nozzle Base
4			E0008	% x % x 1/4" Priming Tee
5		<b>&gt;</b>	E0022	Clamp
6			E0323	Handle
7		<u> </u>	E0333	Vacuum Gauge
8			E0334	3/8" FPT Brass Valve
9			X0E17	3/8" NPT x 1" Close Nipple (2 Req.)

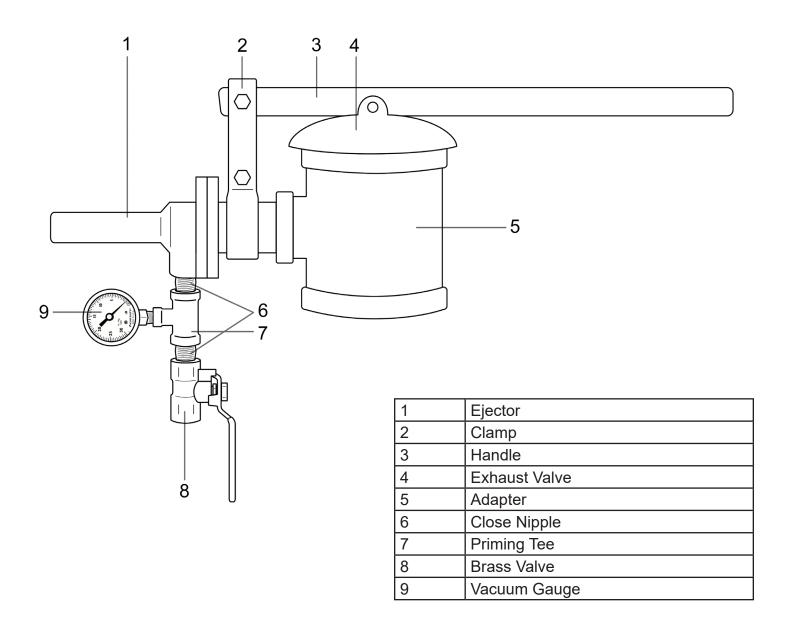
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## **EP BREAKDOWN**



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### **HP700**

#### **DIMENSIONS**

14" x 9" x 4 ½" (Unit, Without Handle) Inlet/Outlet: 1 ½ NPT Shipping Wt. - Approx. 16 lbs

### **HP900**

#### **DIMENSIONS**

 $17\ ^3\!/_16"$ x 11 %" x 4 %" (Unit, Without Handle) Inlet/Outlet: 2" NPT Shipping Wt. - Approx. 23 lbs

\*Wooden base option available upon request.



The HAND DIAPHRAGM PUMP is a single-chamber air and liquid pump. The chamber has 2 opening flapper valves for suction and discharge. The diaphragm is actuated by the fulcrum handle bracket, air and/or liquid is pulled into the chamber through the suction valve and expelled through the discharge valve.

#### **FEATURES:**

- Ideal for priming pumps or as portable pump
- Large inlets allow transfer of many types of liquids
- Upon request, unit can be provided with a wooden base to optimize stability for tough primes
- Easily delivers up to 30 GPM
- Maximum leverage design facilitates easier pumping

#### INSTALLATION & OPERATION:

- 1. Insert handle into fulcrum, making sure that fulcrum and handle holes align before inserting the fulcrum pin.
- 2. Place pump on a solid foundation that is as close as possible to the fluid that is going to be pumped. (*This positioning should make the suction line as short and direct as possible.*)
- 3. Attach suction pipes to the suction inlet and to the discharge outlet.
  - Suction line must be sloped upward in order to provide continual feed into the pump.

#### <u>SAFETY & RECOMMENDATIONS</u>

- For longer lasting diaphragms and valves, flush the pump with several gallons of water after each use.
- Replace the diaphragms and valves that show signs of wear, cracking or corrosion.

#### TROUBLESHOOTING:

If you cannot get the HP to prime, try one of the following:

- Make sure there is no debris left inside where the valves are. Any debris can cause clogging, or prevent the valve from sealing properly.
- Inspect the diaphragm for any tears or cracks.
- Check the line for any blockage or loops. The line must be straight and not twisted in any way.
- Check all sections of the suction line for air leaks.
- If the eyebolt assembly becomes loose from the diaphragm assembly:
  - 1. Remove the bolts which connect the retainer ring and pump body so that the diaphragm assembly can be removed.
  - 2. Remove the diaphragm assembly and tighten the jam nut located on the underside of the diaphragm assembly until the bottom jam nut is even with the bottom of the eyebolt.
  - 3. Re-assemble the pump by reversing the dis-assembling process. \*When re-assembling the pump, have the pump's discharge side to your left, and make sure that the opening of the eyebolt is facing you.

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		HP700		HP900	DESCRIPTION
1	H0701		H0901		Pump Body
3	H0703		H0903		Retainer Ring
4	H0704		H0904		Fulcrum
		H0704 & H0904 Includes:	D0347A		Clevis Pin Assembly
		TIOTOT & TIOSOT MEMBES.	X0D01		Thumb Screw
5	H0705		H0905		Suction Flange
6	H0706		H0906		Discharge Flange
7	H0707C		H0907C		Diaphragm (Neoprene Diaphragm available upon request.)
8	H0709		H0709		Diaphragm Plate (2 Req.)
9	H0710		H0910		Discharge Valve
10	H0714		H0910		Suction Valve
11	H0902A		H0902A		Fulcrum Pin Assembly
12	H0912		H0912		Handle w/ Grip Assembly
13	X0019		X0019		Eyebolt Assembly

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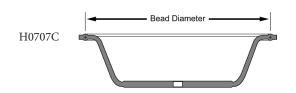
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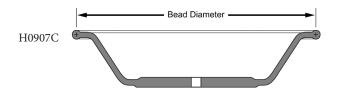




	REPAIR KITS					
HP7RK	HP9RK	DESCRIPTION				
H0707C	H0907C	Diaphragm				
H0709	H0709	Diaphragm Plate (2 Req.)				
H0710	H0910 (2 Req.)	Discharge Valve				
H0714		Suction Valve				
H0902A	H0902A	Fulcrum Pin Assembly				
D0347A	D0347A	Clevis Pin Assembly				
X0019	X0019	Eyebolt w/ Nuts				
X0H21	X0H21	<sup>5</sup> ⁄₁6 -18" x 2" Hex Head Bolt (4 Req.)				
X0H31	X0H31	<sup>5</sup> ⁄ <sub>16</sub> -18" х 1" Hex Head Bolt (8 Req.)				
X0H41	X0H41	5∕₁6-18" Nut (4 Req.)				

DIAPHRA	DIAPHRAGM ASSEMBLY - #H0707A & H0907A						
PART#	DESCRIPTION						
H0707C/ H0907C	Diaphragm						
H0709	Diaphragm Plate (2 Req.)						
X0019	Eyebolt w/ Nuts						





	DIAPHRAGM DIMENSIONS						
PART #	USED IN	BEAD DIA	OUTSIDE DIA	HEIGHT	ADD'L MARKINGS		
H0707C	HP700	7 ½" (7.5)	8" (8.00)	2 3/32" (2.09)	H0707C		
H0907C	HP900	9 ½" (9.5)	9 <sup>27</sup> / <sub>32</sub> " (9.84)	2 5/32" (2.16)	None		

	PRIMER CAPACITY CHART							
MODEL#	INLET/ OUTLET	CAPACITY	MAXIMUM SUCTION LIFT	MAXIMUM DISCHARGE HEAD	APPROX. NET WEIGHT			
HP700	1 ½" NPT	½ gal./Stroke	20 ft.	10 ft.	15 lbs.			
HP900	2" NPT	1 gal./Stroke	15 ft.	10 ft.	18 lbs.			

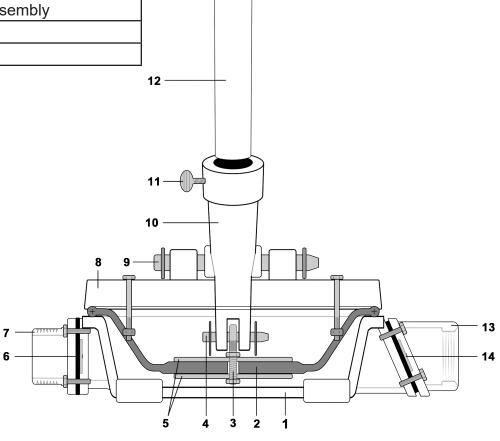
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### **HP BREAKDOWN**

1	Body
2	Diaphragm
3	Eyebolt Assembly
4	Clevis Pin Assembly
5	Diaphragm Plates
6	Suction Valve
7	Suction Flange
8	Ring
9	Fulcrum Pin
10	Fulcrum Bracket
11	Thumbscrew
12	Handle with Grip Assembly
13	Discharge Flange
14	Discharge Valve

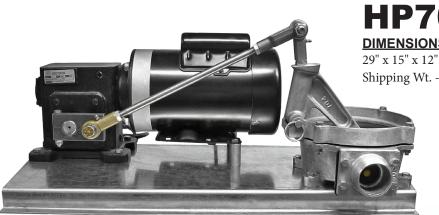


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### HP700EF AC

Shipping Wt. - Approx. 102 lbs (1PH) Approx. 91 lbs (3PH) Approx. 91 lbs (DC)

**HP700G DIMENSIONS** 22" x 17" x 27" Shipping Wt. - Approx. 108 lbs (3 HP Honda)



The MOTORIZED DIAPHRAGM PUMP pumps water, brine, mud, sewage, petroleum products and many chemicals. They are low maintenance units.

#### **FEATURES:**

- Self-priming Motorized Diaphragm Pumps can run dry without damage to the pump seal
- The natural rubber compound diaphragm is strong and long lasting
- Easy to replace valves
- Steel base for secure mounting
- HP700 E & G units are equipped with a carrying bar
- Units range from 26-32 GPM

#### **INSTALLATION & OPERATION:**

- 1. Determine pump location and, if desired, secure in place (5/16" bolts recommended).
- 2. Connect suction hose or pipe to suction flange.
- 3. If desired, connect discharge hose or pipe.
- 4. Connect power source (electric models).
- 5. Start pump; may be operated indefinitely.

#### **SAFETY & RECOMMENDATIONS:**

- To extend diaphragm and valve life, flush the pump with water after each use.
- If pumping liquid other than water, flush thoroughly with water after use.
- Replace the diaphragm and valves that show signs of wear, cracking or corrosion.
- For AC models: make sure electrical connection is properly grounded.
- Keep clear of rotating and reciprocating components.

AVAILA	<b>AVAILABLE MOTORS FOR HP700E &amp; HP700EF</b>						
PART#	DESCRIPTION						
P5004	1 HP, 1 Phase						
P5004-1	1 HP, 3 Phase						
P5009	1 HP, 12 Volt DC Direct, 1750 RPM						

<b>AVAILABLE MOTORS/ENGINES FOR HP700G</b>					
PART#	DESCRIPTION				
H0523	3.5 HP, Gasoline Engine, Briggs & Stratton				

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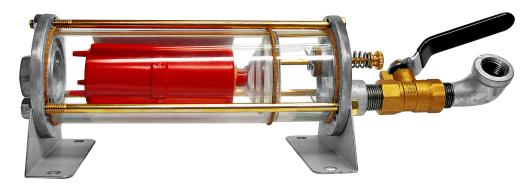
	HP700G		HP700EF		DESCRIPTION	
1	H0374G	CONTRACTOR AND CONTRACTOR AND	H0385		Connecting Rod	
2	H0375		H0375		Rod End Bearing	
3	H0380	• 8	H0384	• *	Crank Disk	
4	H0701		H0701		Pump Body	
5	H0703		H0703		Retainer Ring	
6			H0704EF		Fulcrum	
7	H0707C NEO		H0707C		Diaphragm	
8	H0709A	0	H0709	0	Diaphragm Plate (2. Req.)	
9	H0710 NEO		H0710 NEO		Discharge Valve	
10	H0714 NEO		H0714 NEO		Suction Valve	
11			H0902A		Fulcrum Pin Assembly	
12	H0905-OS		H0905-OS		Suction Flange	
13	H0906		H0906		Discharge Flange	
14	P0015-700	(no image available)	H0732	(no image available)	Base	
15			H0388	(no image available)	Diaphragm Mounting Block	

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### **MP1000**

#### **DIMENSIONS**

7" x 4" x 3 ½"
Inlet/Outlet: ¾" NPT
Shipping Wt. - Approx. 3 lbs

### **MP2000**

#### **DIMENSIONS**

5" x 4" x 9"

Inlet/Outlet: 1/2" NPT

Shipping Wt. - Approx. 3.5 lbs





The MANIFOLD PRIMER/Water Trap is a device positioned between a water pump being primed and a source of vacuum pulling the water. It is designed to stop water flow when water reaches it. As a manifold primer it is used when the vacuum source is the intake manifold of a multiple-cylinder gasoline or LP gas engine, or brake booster of a vehicle. As a water trap, it is used when the vacuum source is a vacuum pump. The manifold primer/water trap utilizes a mechanical float valve that stops airflow as water enters the unit, thus "trapping" and preventing the water from continuing past it.

**MP1000** - Has % NPT flow ports, IN at bottom and OUT at top. Mounting requires four ¼" bolts or screws. Water drains from the unit through the priming line.

**MP2000** - Has ½ NPT IN and OUT flow ports on the bottom. Mounting requires two ¼" bolts or screws. Water drains from the unit through an umbrella valve on the bottom.

#### <u>FEATURES:</u>

- Can be mounted on any surface
- Use on multiple cylinder on gasoline or LPG engines
- Durable clear housing allows operator to observe its functioning
- Brass ball valve included

#### **INSTALLATION:**

- 1. Mount the unit in position so that the float mechanism moves vertically and is at an elevation above the pump priming port.
- 2. Use noncollapsible hose to connect the unit OUT port to the vacuum source, for example a tee fitting spliced into the vacuum line.
- 3. Use noncollapsible hose to connect the unit IN port to the pump priming port, with the provided ball valve in between.

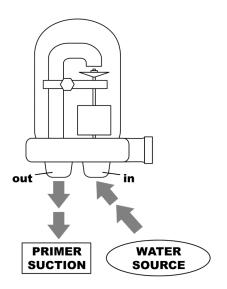
#### **OPERATION:**

- 1. Close the priming line ball valve.
- 2. Close the pump discharge valve to prevent air being drawn through the discharge.
- 3. Start the vacuum source.
- 4. Open the priming line ball valve.
- 5. When water enters unit, close priming line ball valve. (Water entering unit indicates pump is primed.)
- 6. Start the pump and open the pump discharge valve.
- 7. Stop the vacuum source then allow the water to drain from the unit.

\*NOTE: If water does not flow from discharge, turn your pump OFF and repeat steps 2 through 5. When pump is discharging properly the priming line may be disconnected from primer and the engine providing vacuum turned OFF.

#### **MAINTENANCE:**

- Chamber housing should be kept clean in order to observe the float valve.
  - \*If necessary, remove the unit and flush with water or a mild soap solution.
- Use only soap and water to clean plastic parts.
  - \*Do not use any harsh cleanser or chemicals to clean the unit.
- Do not tighten tie bolts or plastic dome more than necessary to provide seal.
- Keep the priming line ball valve closed when manifold primer/water trap is not in use.



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	MP1000			MP2000		DESCRIPTION	
	M1001		The state of the s				
1		M1006				Top Cover Assembly	
	M1001 Includes:	M1007	A Control of the Cont				
		M0051					
2	M1003			M2001		Clear Housing	
	M1004			IWZ001		Close Flodding	
3	M1002			M2013		Lower Base	
4	M1005					Mounting Bracket (2 Req.)	
5	M1008					Float Assembly	
6	M1010					Tie Bolt (3 Req.)	
7	7 M1012A (Pack of 3)					Gasket	
8	8 X0E17			X0P72 (3 Req.)		Close Nipple	
10	<b>0</b> X0P67			X0P69		Street Elbow	
11	<b>1</b> E0334			M2012		Brass Valve	

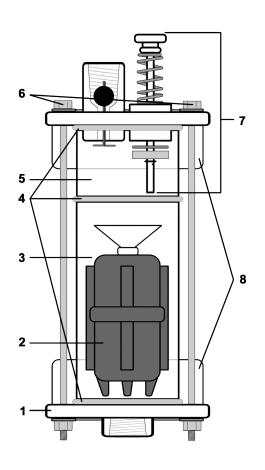
10315 Brighton Lane Houston, TX 77031 P.O. Box 965 Stafford, TX 77497 PH: (800) 610-8670 (713) 667-6691

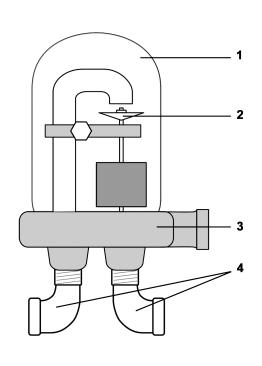
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## **MP BREAKDOWN**





1	Lower Cover			
2	Float Assembly			
3	Lower Housing			
4	Gaskets			
5	Upper Housing			
6	Tie Bolts			
7	Top Cover Assembly			
8	Mounting Brackets			

1	Clear Cover Jar
2	Umbrella Valve
3	Mounting Base
4	Angle Valves

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### **PP35GS HONDA**

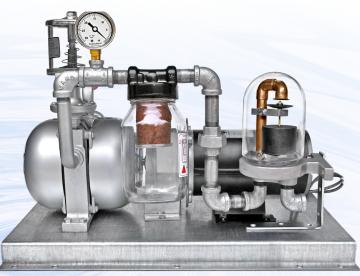
**DIMENSIONS** 

28" x 20" x 16" Shipping Wt. - Approx. 100 lbs

### PP35DC

**DIMENSIONS** 

23" x 13 %" x 11 ½" Shipping Wt. - Approx. 84 lbs





### PP35DC HC 12V

**DIMENSIONS** 

25" x 13 ¾" x 14"

Shipping Wt. - Approx. 100 lbs

\*Gas model Power Primer is also available upon request, using part #PP35GS.



The POWER PRIMER is built for fast and efficient priming in pump installations with high suction lifts or extra suction lines. Our motorized line of power primers come in AC, DC or gasoline models and work well for a variety of applications. They are ideal for large, diesel-powered irrigation pumps.

#### **FEATURES:**

- Vacuum Pump self-lubricating vanes make maintenance easier
- Vacuum Pump dual fan guards meet OSHA's safety requirements
- Clear, plastic water trap housing indicates when priming is completed
- AC single phase model has 8' electrical cord with switch
- Solid base provides a sturdy mounting platform
- Standard ½" NPT vacuum connection

#### **COMPARISON**

	CFM	PSI (max.)
PP35AC/DC/GAS	8.5	25
PP35HC	17	15

<sup>\*</sup> Both the standard Power Primer and the High Capacity have a vacuum capability of 28" HG Max.

#### **INSTALLATION & OPERATION:**

- 1. Mount the Power Primer securely to a plate on the engine or centrifugal pump.
  - NOTE: Primer should be high enough to allow water to drain back into pump suction line.
  - Position the unit to provide easy access to lubricators, filters and mufflers.
- 2. Install oil reservoir, vacuum gauge, filter jar and muffler. See vacuum pump manual, included.
- 3. Fill oil reservoir with quality SAE 10 or 10W-30 motor oil.
- 4. Install hand valve between the power primer and the volute of the pump.
- 5. To start priming, open priming line valve and turn primer ON.
- 6. Watch for water to appear in water trap. Then turn pump OFF and CLOSE priming line.

#### **SAFETY & RECOMMENDATIONS:**

- Make sure that electrical connection is grounded.
- Do not operate primer without drive guard.

#### **MAINTENANCE:**

- The Vacuum Pump requires occasional flushing. Remove the pressure gauge and run ¼ cup of flushing solvent 225 or equivalent) through pump.
- (GAST AH

- A brief warm-up may be required for pump to produce a vacuum.
- Perform initial inspection after 500 hours.
- Use engine oil with viscosity of SAE10 when refilling oiler.
- Clean or replace air filters as needed.
- Keep water trap clear of debris.
- Replace parts that show evidence of dryness or cracks, esp. for parts such as cork gaskets and rubber gaskets for the oiler.

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	PP35GS HONDA		PP35AC		PP35DC		PP35 HC 12V		DESCRIPTION
1	E0333		E0333		E0333		E0333		Vacuum Gauge
2	MP2000		MP2000		MP2000		MP2000		Water Trap (See MP Series)
3	P0003R		P0003		P0003		P0001		Vacuum Pump
4			P0011						8' Power Cord with Switch
5	P0018		P0018		P0018		P0018		Drive Coupling Guard
6					P0020		P0020		Battery Disconnect Switch Lever, 12V, 100amp
7	P2019		P2019		P2019		P2019		½" NPT Pipe Union
8	X0P67		X0P67		X0P67		X0P67		3/8" NPT Street Elbow

A۱	AVAILABLE MOTORS FOR PP SERIES						
PART# DESCRIPTION							
P5001	5.5 HP, Gas Engine w/ Gear Red., Honda						
P5004	1 HP, 1 Phase						
P5004-1	1 HP, 3 Phase						
P5009	1 HP, 12 Volt DC Direct, 1750 RPM						

\*Parts for the Vacuum Pump (as a sub-assembly within the Power Primer) are on next page.

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## **VACUUM PUMP BREAKDOWNS**



P0960 - OIL RESERVOIR ASSEMBLY		
PART #	DESCRIPTION	
P0273	Feed Wick	
P0967	Oil Cylinder	

P0800C - FILTER ASSEMBLY			
PART#	DESCRIPTION		
P0393	Cartridge		
P0401	Glass Jar		
P0405	Cover Gasket		

P0040 - MUFFLER/OIL TRAP ASSEMBLY		
PART #	DESCRIPTION	
P0031	Fitting (2 Req.)	
P0033	Diaphragm	
P0339	Tube	
P0970	Connector	

P0800D - MUFFLER/OIL TRAP ASSEMBLY		
PART #	DESCRIPTION	
P0393	Cartridge	
P0401	Glass Jar	
P0405	Cover Gasket	

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STANDARD PARTS FOR THE VACUUM PUMP			
PART#	DESCRIPTION		
P0150	Shaft Seal	0	
P0273	Feed Wick		
P0316	Bearing Spacer	9	
P0326	Cooling Fan	**	
P0327	Bearing	0	
P0335	Vane (4 Req.)		
P0446	Retainer Ring	0	
P0542A	Coupling Assembly		
P0567	Body Spacer		
P0968	Gasket		

SERVICE KIT - #P0297		
PART #	DESCRIPTION	
P0150	Shaft Seal (2 Req.)	
P0273	Feed Wick	
P0316	Bearing Spacer	
P0327	Bearing (3 Req.)	
P0335	Vane (4 Req.)	
P0393	Cartridge (2 Req.)	
P0567	Body Spacer	

<sup>\*</sup>Service kit for vacuum pump P0001 2065-V2A also available upon request under part number P0295. Ask a representative for details.

<sup>\*</sup>Aluminum jars may be offered as an alternative to glass jars under part number P0132.

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